

# **Standard and Double Block & Bleed Valves**

Process to Instrument Style



#### Introduction

The AS-Schneider Group with its headquarters in Germany is one of the World's Leading Manufacturers of Valves and Manifolds for Instrumentation and Piping Applications.

The AS-Schneider Process to Instrument Valves are designed to overcome the problems of traditional assemblies on primary isolation duties. By combining piping and instrument valves in a single assembly, they provide weight and space savings, along with other benefits including reduced potential leak points and safer hook-up. This more compact and efficient arrangement reduces not only pipework vibration and associated stress but also installation and maintenance costs.

Selection can be made from a comprehensive range of bodies with a variety of connections and material options, optimising installation and access opportunities. Many of the valves shown in this catalogue are available within a short period of time. The dimensions shown in this catalogue apply to standard types. If you need the dimensions for your individual type please contact the factory.

Continuous product development may from time to time necessitate changes in the details contained in this catalogue. AS-Schneider reserves the right to make such changes at their discretion and without prior notice.

All dimensions shown in this catalogue are approximate and subject to change.

# Monoflange

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# Monoflanges

#### Monoflanges

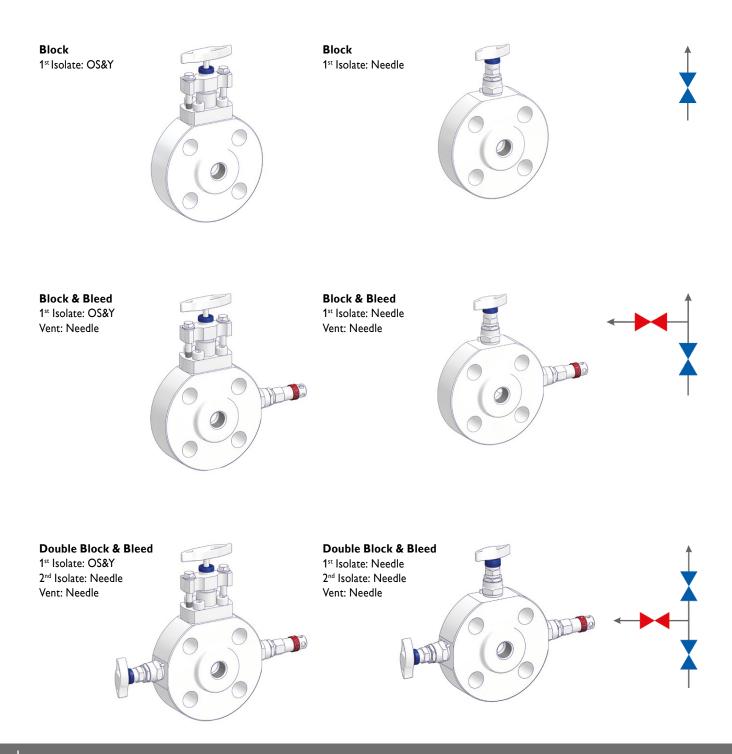
AS-Schneider Monoflanges are designed to replace conventional mutiple-valve installations currently in use for interface with pressure measuring systems. By combining customer specified valves into a single manifold, the number of leak paths is considerably reduced and the mass of the system is lowered reducing the stresses from loading and vibration. The AS-Schneider Monoflange Series are available as Process Monoflanges and Intrument Monoflanges.

#### **Process Monoflanges**

Process Monoflanges are designed to replace the traditional primary isolation valve and are close coupled to the process piping flange, for connecting process to instruments. The primary isolation valve needs to be of process design, therefore it's a valve with OS&Y Bolted Bonnet. The secondary isolation valve and the bleed valve are provided with screwed bonnets. The combining of piping and instrument valves into a single unit has benefitted various markets.

#### Instrument Monoflanges

Instrument Monoflanges are close coupled to a pre-installed primary isolation valve to provide a compact Instrument Double Block & Bleed Valve or are used when primary isolation valves with an OS&Y Bolted Bonnet are not required. The needle valves of the Instrument Monoflanges are provided with a screwed bonnet.



# **Monoflanges I General Features**

Material Group	AS Material Designation	Material No.	Short Name	Equivalent UNS-No.	Material Grade acc. to ASTM	Monoflanges
Carlas Grad	A105				A105	Optional
Carbon Steel	LF2				LF2	Optional
	316 quadruple	1.4401	X5CrNiMo17-12-2	S31600	316	Standard
Austenitic Stainless Steel	certified*	1.4404	X2CrNiMo17-12-2	S31603	316L	Standard
	6Mo	1.4547	X 1CrNiMoCuN20-18-7	S31254		Standard
	Duplex	1.4462	X2CrNiMoN22-5-3	S31803	F51	Standard
Austenitic-Ferritic Stainless Steel	C	1.4410	X2CrNiMoN25.7.4	S32750	F53	Standard
	Superduplex	1.4501	X2CrNiMoCuWN25.7.4	S32760	F55	Optional
	Alloy 400	2.4360	NiCu30Fe	N04400		Standard
Nickel Based	Alloy C-276	2.4819	NiMo 16 Cr 15 W	N10276		Standard
Alloys	Alloy 625	2.4856	NiCr22Mo9Nb	N06625		Standard
	Alloy 825	2.4858	NiCr21Mo	N08825		Optional

### **Body Material Options**

\* Quadruple certified means 316 / 316L / 1.4401 / 1.4404

### **Standard Features**

- Bore Size 5 mm (0.197")
- ASME B16.5 Flange Connections
- Flange Size 1/2" to 3" (DN15 to DN80)
   Flange Class 150 to 2,500
- Outlet Connection 1/2 NPT Female
- Vent Connection 1/4 NPT Female
- Vent Valve with Anti-Tamper Head Unit incl. AT-Key. Anti-Tamper Head Unit Options see Page 9.
- Monoflanges with OS&Y Bolted Bonnet and Graphite Packing are Fire Safe Tested and Certified according to ISO 10497. See also Page 7.

#### Needle Seal:

PTFE and Graphite Packings are available for all valve types.

#### Sour Gas Service:

Wetted parts according to a.m. material list are supplied as standard according to NACE MR0175/MR0103 and ISO 15156 / ISO 17945 (latest issue).

#### Pressure Test:

A shell test and a seat leakage test are performed at 1.5 times the max. allowable (Working) Pressure (PS) acc. to EN 12266-1 – P10, P11 and P12 respectively MSS-SP61 (and complies also with ASME B31.1 and B31.3) at every standard AS-Schneider Monoflange  $\rightarrow$  100% Pressure Tested!

#### Certification:

Certified Mill Test Report (CMTR) as inspection certificate 3.1 acc. to EN 10 204 for valve body material and pressure test available on request.

- The manifolds can be provided by default with a
- CRN Certificate
- EAC Certificate Manifolds are marked with EAC

# **Optional Features**

- Bore Size 10 mm (0.39") See Page 10
- API Flange Connections (up to 689 bar [10,000 psi])
- EN 1092-1 Flange Connections
- Needle Seal with FKM O-Ring and Bellows Sealed Head Units
- Choices of Needle Tip Materials such as Stellite and Soft Tips
- Swivel Gauge Connections Integral Type and as Accessory, see also Page 26
- Pressure Tested according to API 598
- Hydrogen Service

#### Fugitive Emission Application:

For Fugitive Emission Applications AS-Schneider is providing ISO 15848 and TA-Luft 2021.

For more details see Page 8.

#### **Oxygen Service:**

AS-Schneider offers an option with Reinforced PTFE Packing cleaned and lubricated for Oxygen Service:

Pressure-Temperature Rating: Max. 420 bar (6,092 psi) @ 60°C (140°F) Max. 200°C (392°F) @ 90 bar (1,305 psi)

Not every Valve Type is available for Oxygen and Hydrogen Service!

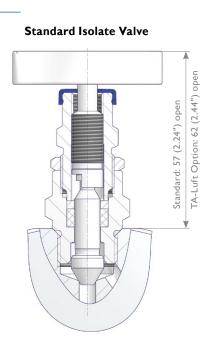
If you don't find your options in this catalogue, please contact the factory.

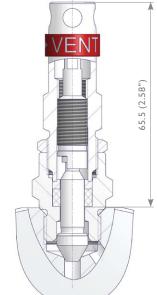
# **Standard Needle Valves**

Screwed Bonnet - Needle Seal: Packing

#### **Features**

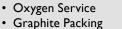
- Integral Valve Seat Metal to metal seated
- Non-rotating Needle
- External Stem Thread Packing below stem threads. Stem threads are protected from process media (non-wetted).
- Stem with Cold Rolled Threads
- Blow-out Proof Needle
- Back Seat Metal to metal secondary needle seal
- Lock Pin Eliminates unauthorized removal of the bonnet
- Color Coded Dust Cap for operating thread protection
- Needle Seal: Standard Packing in PTFE and Graphite
- Max. allowable (Working) Pressure (PS) acc. to ASME B16.34 Class 2500 - 689 bar (10,000 psi) optional
- Anti-Tamper Valve Head Options available
- All Non-wetted Parts in 316 Stainless Steel • ISO 15848-1 Tightness Class B approved
- Graphite -29°C up to +40°C
- PTFE -29°C up to +82°C
- For higher performance Valves see page 8





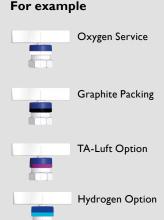
**Standard Vent Valve** 

Color Coded Dust Cap For stem thread protection		For example
<ul><li>Isolate</li><li>Vent/Test</li><li>Equalize</li></ul>	BLUE RED GREEN	
<b>Color Coded Options</b> Following options are also below dust cap:	o color coded	G
Oxygen Service	WHITE	



- TA-Luft Option
- Hydrogen

WHITE
BLACK
MAGENTA
LIGHT BLUE



Components	Carbon Steel	Stainless Steel			Exotic	Alloys					
Components	Material / Material No.										
Body	A 105 resp. LF2										
Bonnet		316 / 316L	Alloy 400	Alloy C-276	Duplex	Superduplex UNS S32750	Alloy 625	6Mo			
Needle	316 / 316L	01070102		/ 110/ 0 2/0			74109 023				
Pipe Plug											
Valve Stem				316 / 316L							
Gland				316							
Packing				PTFE or Graph	ite						
Stem Nut/Yoke				316							
Lock Nut				316							
Set Screw				316							
T Handle		316									
Lock Pin				A4 (316)							

Wetted components listed in **bold**.

# **Standard Valve Head Units**

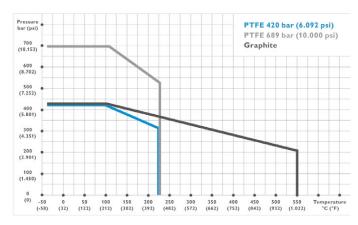
# Needle Valves with OS&Y Bolted Bonnet

**OS&Y Bolted Bonnet** – Standard Packing

#### Features

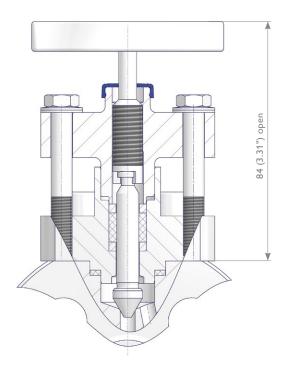
- Integral Valve Seat Metal to metal seated
- Non-rotating Needle
- External Stem Thread Packing below stem threads. Stem threads are protected from process media (non-wetted).
- Stem with Cold Rolled Threads
- Blow-out Proof Needle
- Spring Washers for compensation of thermal expansion
- Back Seat Metal to metal secondary needle seal
- Color Coded Dust Cap for operating thread protection
- Needle Seal: Standard Packing in PTFE and Graphite
- Bonnet Seal Ring: Graphite
- Fire Safe approved acc. to ISO 10497 and API 607
- Graphite Packing only
- Max. allowable (Working) Pressure (PS) acc. to ASME B16.34
- Class 2500 689 bar (10,000 psi) optional
- Anti-Tamper Valve Head Options available
- All Non-wetted Parts in 316 Stainless Steel

**Pressure-Temperature Rating** 



Above-mentioned Pressure-Temperature Rating is based on the standard material 316 stainless steel.

Other materials as shown on page 5 and 6 might have different Pressure-Temperature Ratings.



# Manufactured according to the following Codes and Specifications

• ASME B31.3	Process Piping Specification for Pipeline Valves
• ASME B16.34	Valves – Flanged, Threaded and Welding End
• ASME B16.5	Pipe Flanges and Flanged Fittings
• NACE MR0175/ ISO 15156 / ISO 17945 (latest issue	
• API 598	Valve Inspection and Testing
• ISO 5208	Industrial Valves – Pressure Testing of Metallic Valves
• ISO 10497	Fire Test for Soft-Seated Quarter Turn Valves Testing of Valves. Fire Type- testing Requirements
• MSS SP-25	Standard Marking System for Valves, Fittings, Flanges, and Unions
• MSS SP-61	Pressure Testing of Valves

# Valve Head Units for Fugitive Emission Applications

### Needle Valves acc. to ISO 15848

Screwed Bonnet – Type 1 O-Ring Needle Seal + Graphite Packing Type 3 PTFE Packing Type 4 Graphite Packing

### Features

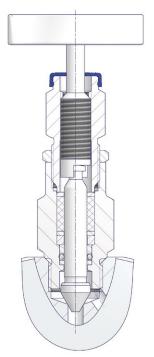
- Integral Valve Seat Metal to metal seated
- Non-rotating Needle
- External Stem Thread Packing below stem threads. Stem threads are protected from process media (non-wetted).
- Stem with Cold Rolled Threads
- Blow-out Proof Needle
- Back Seat Metal to metal secondary needle seal
- Lock Pin Eliminates unauthorized removal of the bonnet
- Color Coded Dust Cap for operating thread protection
- Needle Seal: Standard Packing in PTFE, Graphite, or Graphite plus FKM O-Ring - RGD resistant (RGD = Rapid Gas Decompression)
- Max. allowable (Working) Pressure (PS): 420 bar (6,092 psi)
- Anti-Tamper Valve Head Options available
- All Non-wetted Parts in 316 Stainless Steel
- Types also comply with the requirements of TA-Luft 2021

# ISO FE Performance Data

ISO FE Type 1: Class A 1,500 cycles / -29°C to 40°C (-20°F to 104°F) Class A 500 cycles / -29°C to 200°C (-20°F to 392°F) Class B 1,500 cycles / -29°C to 200°C (-20°F to 392°F)

ISO FE Type 3: Class B 1,500 cycles / -29°C to 200°C (-20°F to 392°F)

ISO FE Type 4: Class A 205 cycles / -50°C to 400°C (-58°F to 752°F)



Picture shows ISO FE Type 1

### OS&Y Needle Valves acc. to ISO 15848

OS&Y Bolted Bonnet – Type 1 O-Ring Needle Seal + Graphite Packing Type 3 PTFE Packing Type 4 Graphite Packing

#### Features

- Integral Valve Seat Metal to metal seated
- Non-rotating Needle
- External Stem Thread Packing below stem threads. Stem threads are protected from process media (non-wetted).
- Stem with Cold Rolled Threads
- Blow-out Proof Needle
- Spring Washers for compensation of thermal expansion
- Back Seat Metal to metal secondary stem seal
- Colour Coded Dust Cap for operating thread protection
- Needle Seal: Standard Packing in PTFE, Graphite, or Graphite plus FKM O-Ring - RGD resistant
- Bonnet Seal Ring: Graphite

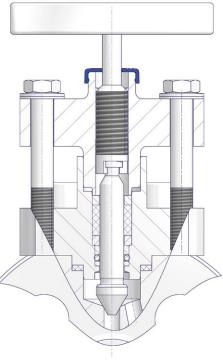
TA-Luft 2021

- Fire Safe approved acc. to ISO 10497 and API 607 – Graphite Packing only
- Max. allowable (Working) Pressure (PS): 420 bar (6,092 psi)
- Anti-Tamper Valve Head Options available
- All Non-wetted Parts in 316 Stainless Steel • Types also comply with the requirements of

- **ISO FE Performance Data**
- Class A 2,500 cycles / -29°C to 40°C (-20°F to 104°F) Class A 500 cycles / -29°C to 200°C (-20°F to 392°F) Class B 2,500 cycles / -29°C to 200°C (-20°F to 392°F)

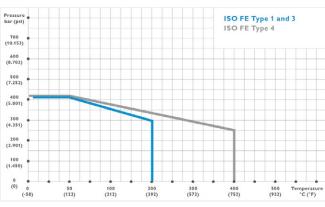
ISO FE Type 3: Class B 2,500 cycles / -29°C to 200°C (-20°F to 392°F)

ISO FE Type 4: Class A 205 cycles / -50°C to 400°C (-58°F to 752°F)



Picture shows ISO FE Type 1

# Valve Head Unit Options



# Pressure-Temperature Rating – Needle Valve for Fugitive Emission Applications

Above-mentioned Pressure-Temperature Rating is based on the standard material 316 stainless steel.

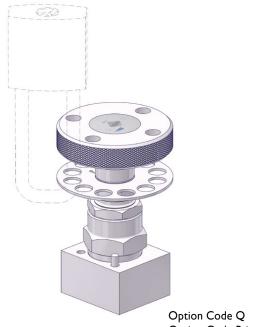
Other materials as shown on page 5 and 6 might have different Pressure-Temperature Ratings.

#### Stainless Steel Handwheel and 'Locking Plate' Design

The valves can be ordered with Stainless Steel Handwheel and Locking Plate Design, also including Padlock.

This design allows minimum handle movements and is ideal as protection against unauthorized closing of the valve.

Against unauthorized opening of the valve, please choose antitamper head unit.



Option Code Q Option Code R incl. Padlock

### **Anti-Tamper Head Unit**

The valves are operated with a special Anti-Tamper Key (AT-Key), which fits exactly in the key guide. The valve can therefore only be operated with the AT-Key. In addition to this safety function, installing a padlock prevents the AT-Key being inserted into the key guide. Operating the valve is therefore no longer possible which protects your equipment against unauthorized opening and closing of the valve head units. The valve can be locked reliably in every position required. With the Interlocking System, the correct sequence of opening and closing of specific valves is ensured.



# **Monoflanges I Options**

# Flange x Flange Types

- Dual Flange Style
- Wafer Style
- RD1 Style
- RFB Style

### **Dual Flange Style**



RD1 Style For Direct Mounting of Transmitters acc. to EN 61518.



Wafer Style Option S



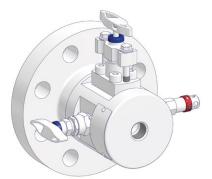
**RFB Style** For Direct Mounting of Rosemount 2051/3051 Coplanar<sup>™</sup> Pressure Transmitter.



### 10 mm Bore Size

The max. allowable (Working) Pressure (PS) is limited to 420 bar (6,092 psi).

# Process Monoflange Double Block & Bleed (OS&Y / Needle / Needle)



Instrument Monoflange

Double Block & Bleed (Needle / Needle / Needle)



# **Monoflanges I Options**

### Dual Outlet Types for Direct Mounting to Horizontal or Vertical Pipelines

### Vertical Pipeline – Radial Outlet

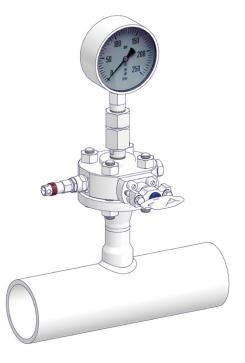
Process Monoflange (e.g. Block & Bleed) Swivel Gauge Adapter installed on outlet.

## Horizontal Pipeline – Axial Outlet

Process Monoflange (e.g. Block & Bleed) Swivel Gauge Adapter installed on outlet.



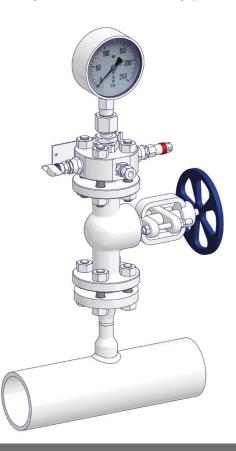
Vertical Pipeline – Radial Outlet Instrument Monoflange (SM Type) with an Integral Swivel Gauge Adapter. For more information see Catalogue 'AS-3601 I Modular Mounting System'.



### Horizontal Pipeline – Axial Outlet

Instrument Monoflange (SM Type) with an Integral Swivel Gauge Adapter. For more information see Catalogue 'AS-3601 I Modular Mounting System'.





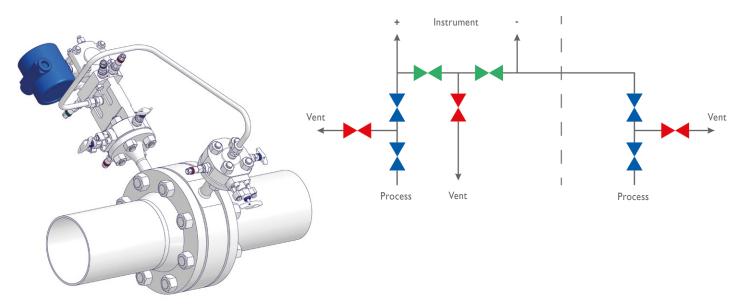
# **Monoflanges I Assemblies**

### Assemblies

There are various possibilities in using the Monoflange concept not only for Pressure Applications. The following pictures are showing two examples for Differential Pressure Assemblies – Flow and Level.

### Flow Assembly – Consisting of:

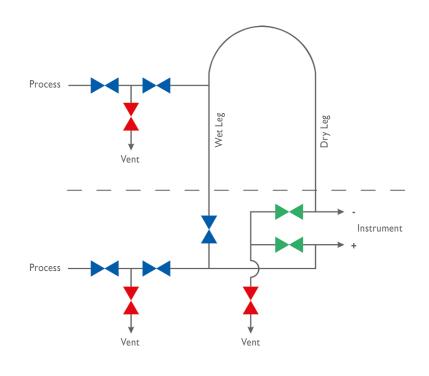
- 1 x Process Monoflange Type V, e.g. DB&B with an Integrated
- 3 Valve Manifold (High Pressure Side +)
- 1 x Process Monoflange, e.g. DB&B (Low Pressure Side -)



#### Level Assembly – Consisting of: (Wet / Dry Leg Installation)

- 1 x Process Monoflange Type V, e.g. DB&B with an Integrated 4 Valve Manifold (High Pressure Side +)
- 1 x Process Monoflange, e.g. DB&B (Low Pressure Side -)

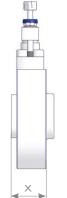


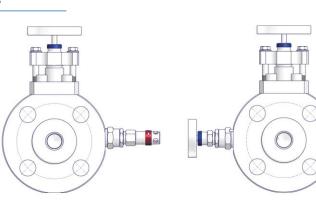


# **Process Monoflanges I Weights and Dimensions**

# Process Monoflanges – Weights and Dimensions







# Flange x Thread

		I	Dimensions (r	nm)	
			2	Approx. Weight (kg)	
Flange Size (in)	Flange Class	ØD	Flange		
			RF	RTJ	
1/2	150	98.6	36.6	-	2.5
1/2	300	98.6	36.6	40.6	2.6
1/2	600	98.6	41.4	40.6	2.6
1/2	900 / 1,500	120.7	41.4	41.4	3.5
1/2	2,500	133.4	41.4	41.4	4.3
3/4	150	98.6	36.6	-	2.6
3/4	300	117.3	36.6	41.4	3.5
3/4	600	117.3	41.4	41.4	3.5
3/4	900 / 1,500	130.0	41.4	41.4	4.1
3/4	2,500	139.7	41.4	41.4	4.8
1	150	108.0	36.6	41.4	3.0
1	300	124.0	36.6	41.4	3.9
1	600	124.0	41.4	41.4	3.9
1	900 / 1,500	149.3	41.4	41.4	5.1
1	2,500	158.8	42.4	42.4	6.1
1 1/2	150	127.0	36.6	41.4	4.1
1 1/2	300	155.4	36.6	41.4	6.0
1 1/2	600	155.4	41.4	41.4	6.0
1 1/2	900 / 1,500	177.8	41.4	41.4	7.4
1 1/2	2,500	203.2	51.4	52.9	11.4
2	150	152.4	36.6	41.4	5.4
2	300	165.1	36.6	42.9	6.4
2	600	165.1	41.4	42.9	6.9
2	900 / 1,500	215.9	45.4	46.9	12.0
2	2,500	235.0	58.4	59.9	17.5

# Instrument Monoflanges I Weights and Dimensions

# Instrument Monoflanges - Weights and Dimensions



### Flange x Thread

		I	Dimensions (r	nm)		
			2	Approx. Weight		
Flange Size (in)	Flange Class	ØD	Flang	e Face	(kg)	
			RF x mm	RTJ x mm		
1/2	150	88.9	33.6	-	1.6	
1/2	300	95.3	33.6	37.6	2.0	
1/2	600	95.3	38.4	37.6	2.0	
1/2	900 / 1,500	120.7	38.4	38.4	2.9	
1/2	2,500	133.4	38.4	38.4	3.7	
3/4	150	98.6	33.6	-	2.0	
3/4	300	117.3	33.6	38.4	2.9	
3/4	600	117.3	38.4	38.4	2.9	
3/4	900 / 1,500	130.0	38.4	38.4	3.5	
3/4	2,500	139.7	39.4	39.4	4.2	
1	150	108.0	33.6	38.4	2.6	
1	300	124.0	33.6	38.4	3.3	
1	600	124.0	38.4	38.4	3.3	
1	900 / 1,500	149.3	38.4	38.4	6.8	
1	2,500	158.8	42.4	42.4	5.7	
1 1/2	150	127.0	33.6	38.4	3.8	
1 1/2	300	155.4	33.6	38.4	5.3	
1 1/2	600	155.4	38.4	38.4	5.3	
1 1/2	900 / 1,500	177.8	39.4	39.4	6.8	
1 1/2	2,500	203.2	51.4	52.9	11.5	
2	150	152.4	33.6	38.4	5.1	
2	300	165.1	33.6	39.9	5.7	
2	600	165.1	38.4	39.9	6.2	
2	900 / 1,500	215.9	45.4	46.9	11.6	
2	2,500	235.0	58.4	59.9	17.0	

# **Monoflanges I Ordering Information**

### **Ordering Information**

								1	2	3	4	5	6	7	8	9	10	11	12	13	14
								М	G	В	-	Ν	F	Е	L	Ν	4	-	S	С	
	Monoflang																				
	t Conencti		Гуре																		
Axial MA	Radial MB	Dual MC E	Block (OS8	2Y)																	
MD	ME				S&Y / Needle)																
MG MK	MH ML		Double Blo Block (Nee		ileed (OS&Y / Needle / Needle	2)															
MN	MP				eedle / Needle)																
MR	MS				leed (Needle / Needle / Need	le)															
M1 M2					ck (OS&Y) ck & Bleed (OS&Y / Needle)																
M3					uble Block & Bleed (OS&Y / N	eedle /	Needle)														
M4					ck (Needle)		,														
M5					ck & Bleed (Needle / Needle)																
M6		1	10 mm Bor	e I Do	uble Block & Bleed (Needle / I	Veedle	/ Needle)														
l i	Packing																				
	PTFE			L	ISO FE Series Type 1																
	Graphite Reinforced I	PTFE – TA-L	uft	N P	ISO FE Series Type 3 ISO FE Series Type 4																
	Process Co	onnection																			
	ASME Flar						EN Flange														
	1/2" RF			NM	1 1/2" RTJ	QA	DN15 B1	QW	DN5	0 B1											
	1/2" RTJ			NN	2" RF	QD	DN15 C (tongue)	Q2	DN8	0 B1											
	3/4" RF 3/4" RTJ			NQ NR	2" RTJ 2 1/2" RF	QF QL	DN20 B1 DN25 B1														
	1" RF			NT	2 1/2" RTJ	QN	DN25 B2		API F	langes or	n request										
	1" RTJ 1 1/2" RF			NU NW	3" RF 3" RTJ	QP QQ	DN25 C (tongue) DN25 D (groove)														
_					5 (()	~~															
	ASME Flar 150	nge Class		D	900*	D	EN Flange PN Des PN 40	signati	on												
	300			E	1,500	G	PN 160														
C (	600			F	2,500	н	PN 250														
	Outlet Co	nnection																			
	Thread Co						Transmitter Inter														
	G 1/2 Femal 1/2 NPT Fer	le (Integral S male	wivel Gaug	ge Ada	pter)	RD1 RFB	EN 61518 Type A (fo For Rosemount 2051/					Axial (	Dutlet a	vailable	only)						
	1/2 NPT Ma								spianai			, onar e	Junera		0,)						
F	For ASME F	lange Conne	ctions on /	Axial C	Outlet use Designator of Proce	ess Con	nection.														
					le see Options.																
I	Body Mate	erial																			
	A105			L	A350 LF2	۷	Alloy 625 UNS N066														
	Duplex UNS	S S31803 UNS N1027	16	M S	Alloy 400 UNS N04400 1.4401 / 1.4404 / 316 / 316L	DB	Super Duplex UNS S3 6Mo UNS S31254	32750													
			0	5	1.4017 1.4047 5107 5102	U	0110 0143 33 1234														
	Vent Conn		LA .	F	1/2 NIDT Family																
	1/4 NPT Fer	lock Type on male	ly)	E F	1/2 NPT Female 1/2 NPT Female plugged																
D '	1/4 NPT Fer	male plugged																			
	Options																				
	Oxygen Ser			R	Stainless Steel Handwheel ar		• •														
		(Flange x Fla		Q	Stainless Steel Handwheel an		• •		ock												
M	welled Pari	ts with 3.1 C	eruncate	v w	All Valve Head Units Anti-Ta All Valve Head Units Anti-Ta			.к													

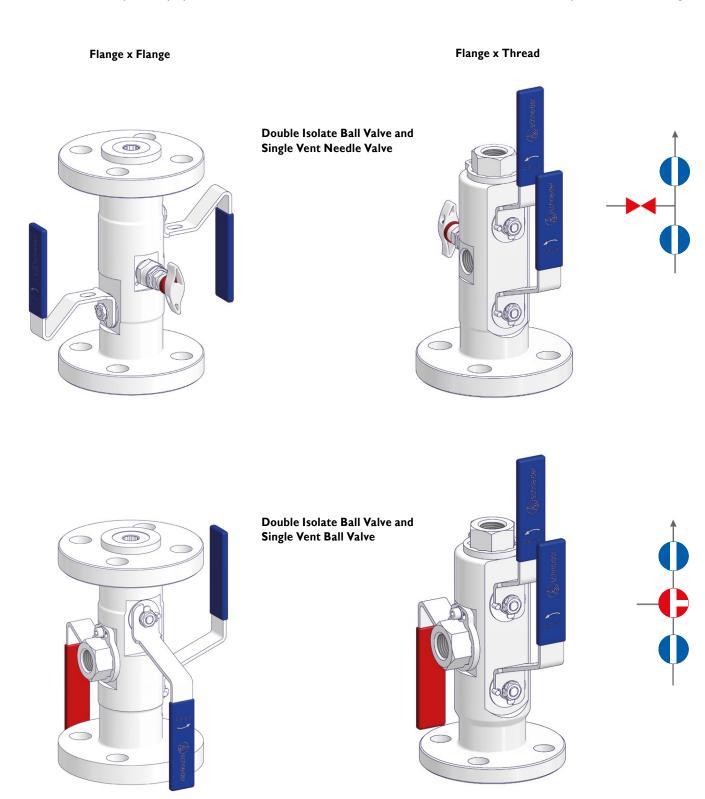
Wetted Parts according to above mentioned material list are supplied according to NACE MR0175/MR0103 and ISO 15156 (latest issue). Note: Not every configuration which can be created in the ordering information is feasible / available.

# VariAS-Blocks – Double Block & Bleed Types

# VariAS-Blocks – Double Block & Bleed Types

The VariAS-Blocks – Double Block & Bleed Types are designed to replace conventional, multiple-valve installations. The VariAS-Blocks are forged, one-piece Double Block & Bleed assemblies for primary isolation of pressure take-offs, where the valve is directly mounted to the vessel or process pipe. Instruments may be directly mounted to the valve outlet or remote mounted with impulse pipe work.

Features two independently operable ball valves for isolation with an intermediate needle valve alternatively ball valve for venting.



Material Group	AS Material Designati- on	Material No.	Short Name	Equivalent UNS-No.	Material Grade acc. to ASTM
Carbon Steel	A105				A105
Carbon Steel	LF2				LF2
	316 quadruple	1.4401	X5CrNiMo17-12-2	S31600	316
Austenitic Stainless Steel	certified*	1.4404	X2CrNiMo17-12-2	S31603	316L
Steel	6Mo	1.4547	X 1CrNiMoCuN20-18-7	S31254	
	Duplex	1.4462	X2CrNiMoN22-5-3	S31803	F51
Austenitic-Ferritic Stainless Steel	Superductor	1.4410	X2CrNiMoN25.7.4	S32750	F53
Stanness Steer	Superduplex	1.4501	X2CrNiMoCuWN25.7.4	S32760	F55
	Alloy 400	2.4360	NiCu30Fe	N04400	
Nickel Based	Alloy C-276	2.4819	NiMo 16 Cr 15 W	N10276	
Alloys	Alloy 625	2.4856	NiCr22Mo9Nb	N06625	
	Alloy 825	2.4858	NiCr21Mo	N08825	

### **Body Material Options**

\* Quadruple certified means 316 / 316L / 1.4401 / 1.4404

### **Standard Features**

Ball Bore Size	10 mm (0.39")	14 mm (0.55")	20 mm (0.79")
Needle Valve Bore Size	5 mm (0.197")	5 mm (0.197")	8 mm (0.315")
ASME B16.5 Flange Connections	1/2" to 2"	3/4" to 2"	1" to 3"

- Ball / Needle / Ball Design
- One-Piece Body
- Outlet Connection 1/2 NPT Female or Flange Connection acc. to Process Connection
- Vent Connection 1/2 NPT Female
- Fire Safe Tested acc. to ISO 10497 / API 607 With Graphite Seals only
- Anti-Static Design
- Anti-Blowout Stems

#### Sour Gas Service:

Wetted parts according to a.m. material list are supplied as standard according to NACE MR0175/MR0103 and ISO 15156 / ISO 17945 (latest issue).

#### **Pressure Test:**

A shell test and a seat leakage test are performed at 1.5 times the max. allowable (Working) Pressure (PS) acc. to EN 12266-1 -P10, P11 and P12 respectively MSS-SP61 (and complies also with ASME B31.1 and B31.3) at every standard AS-Schneider VariAS-Block → 100% Pressure Tested!

#### **Certification:**

Certified Mill Test Report (CMTR) as inspection certificate 3.1 acc. to EN 10 204 for valve body material and pressure test available on request.

- The manifolds can be provided by default with a
- CRN Certificate
- EAC Certificate Manifolds are marked with EAC

### **Optional Features**

- API Flange Connections (up to 689 bar [10,000 psi])
- EN 1092-1 Flange Connections
- Ball / Ball / Ball Design
- Ball / Needle Design
- Ball / Ball Design
- Metal Seated Ball Valve for 10 mm Bore Size
- Anti-Tamper Head Units
- Swivel Gauge Connectors See also Accessories on Page 26
- Pressure Tested according to API 598
- Wake Frequency Calculation for Injection or Sampling **Applications**
- Hydrogen Service

#### Fugitive Emission Application:

For Fugitive Emission Applications AS-Schneider is providing ISO 15848 and TA-Luft 2021.

For more details please contact the factory.

#### Oxygen and Hydrogen Service: On request.

If you don't find your options in this catalogue, please contact the factory.

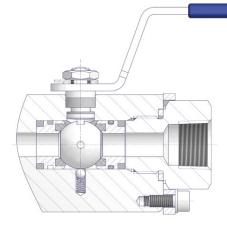
# **Standard Valve Designs for VariAS-Blocks**

# Ball Valves - Bore Size 10 mm (0.39")

Standard Design – Stem Seal: Packing

### Features

- Floating Ball Design
- Ball Valve Seat: Reinforced PTFE or PEEK
- Ball Valve Seats are totally enclosed in seat carrier
- $\bullet$  Seat Seals: FKM, RGD resistant O-Ring and Graphite or PTFE
- $\bullet$  Stem Seal: Standard Packing in PTFE and Graphite
- Max. allowable (Working) Pressure (PS): 420 bar (6,092 psi)
- Anti-Blowout Stem Design
- Anti-Static Design
- Fire Safe Tested acc. to ISO 10497 / API 607 - With Graphite Packing only
- All Non-wetted Parts in 316 Stainless Steel
- Lockable Handle with Color Coded Handle Grip
- Isolate BLUE I Vent RED



C	Carbon Steel	Stainless Steel			Exotic	Alloys			
Components	Material / Material No.								
Body	A 405 mars 1 52								
Body End Connector	A 105 resp. LF2 316 / 316L							6Mo	
Ball		316 / 316L	Alloy 400	Alloy C-276	Duplex	UNS S32750	Alloy 625		
Stem									
Seat Carrier									
Ball Seat			Reinf	orced PTFE o	r PEEK				
Carrier Seals			FKM / C	Graphite or FM	KM / PTFE				
Primary Stem Seal			I	Reinforced PT	FE				
Packing			P	TFE or Graph	nite				
Gland				316					
Locking Plate				316					
Handle				316					
Handle Grip	Vinyl								
Stop Pin				A4					

Wetted components listed in **bold**.

# VariAS-Blocks I Options

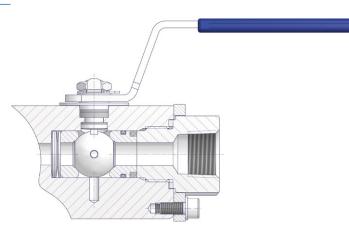
# Metal Seated Ball Valves - Bore Size 10 mm (0.39")

Standard Design – Stem Seal: Packing

# Features

- Floating Ball Design
- Ball and Valve Seats are coated with Hardalloy and Carbide Compounds
- Seat Seals: FKM RGD resistant O-Ring and Graphite
- Stem Seal: Packing in Graphite
- Max. allowable (Working) Pressure (PS): 420 bar (6,092 psi)
- Fully rated up to 200°C (392°F; according to ASME B16.34)
- Spring-loaded Seats to ensure low operating torques and to compensate temperature changes
- Anti-Blowout Stem Design
- Anti-Static Design
- Fire Safe Tested acc. to ISO 10497 / API 607
- All Non-wetted Parts in 316 Stainless Steel
- Lockable Handle with Color Coded Handle Grip





Componente	Carbon Steel	Stainless Steel					
Components	Material / Material No.						
Body	A 105 maga   52						
Body End Connector	A 105 resp. LF2	316 / 316L					
Stem	316 / 316L						
Ball	31	6					
Ball Seat	TCC C	Coated					
Seat Seals	FKM / Graphite						
Primary Stem Seal	Reinforced PTFE						
Packing	Graphite						
Beleville Springs	Incone	el 718					
Gland	31	6					
Locking Plate	31	6					
Handle	316						
Handle Grip	Vinyl						
Stop Pin	A4						

Wetted components listed in **bold**.

# **Standard Valve Designs for VariAS-Blocks**

# Ball Valves – Bore Size 14 mm (0.55") and 20 mm (0.79")

Standard Design – Stem Seal: Packing

#### Features

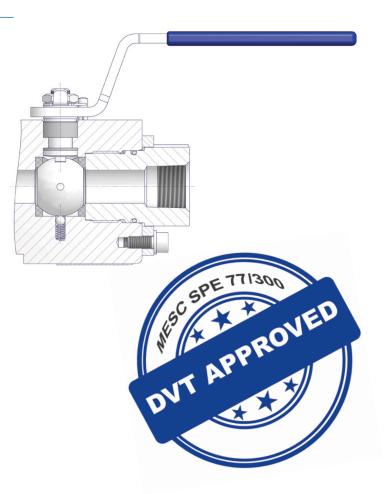
- Floating Ball Design
- Ball Valve Seat: PEEK or Reinforced PTFE
- Self Venting Ball Seats
- Stem Seal: Standard Packing in PTFE and Graphite
- Max. allowable (Working) Pressure (PS): 420 bar (6,092 psi) with PEEK Seats and 150 bar (2,175 psi) with Reinforced PTFE Seats
- Metal Sealing between Body and End Connector. Additional O-Ring at the Body End Connector to protect Threads from the Environment.
- Anti-Blowout Stem Design
- Anti-Static Design
- Fire Safe Tested acc. to ISO 10497 / API 607 – With Graphite Packing only
- All Non-wetted Parts in 316 Stainless Steel
- Lockable Handle with Color Coded Handle Grip
- Isolate BLUE I Vent RED

### Approved Performance data

- Temperature range: -50°C up to +150°C
- Pressure rating: Class 150 up to Class 2,500

Approved Performance validation acc. to

- SHELL MESC SPE 77/300, App. C (DVT)
- Petronas PTS 12.32.07 (PAT)



# **Standard Valve Designs for VariAS-Blocks**

# Ball Valves - Bore Size 14 mm (0.55") and 20 mm (0.79")

# **Materials of Construction**

Componente	Carbon Steel Stainless Steel Exotic Alloys										
Components	Material / Material No.										
Body	A 105 mars 1 52										
Body End Connector	A 105 resp. LF2	244 ( 244)	Alloy 400	Alloy C-276			AU (25				
Ball	316 / 316L	316 / 316L			Duplex	UNS \$32750	Alloy 625	6Mo			
Stem	316/316L										
Ball Seat	Reinforced PTFE or PEEK										
Primary Stem Seal			F	Reinforced PT	FE						
Packing			Р	TFE or Graph	nite						
O-Ring				FKM							
Gland				316							
Locking Plate				316							
Handle	316										
Handle Grip	Vinyl										
Stop Pin		A4									

Wetted components listed in **bold**.

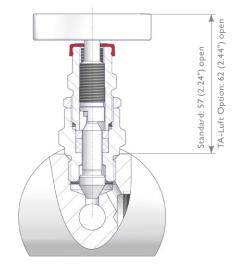
#### **Standard Needle Valves**

#### Screwed Bonnet – Needle Seal: Packing

#### Features

- Integral Valve Seat Metal to metal seated
- Non-rotating Needle
- External Stem Thread Packing below stem threads.
   Stem Threads are protected from process media (non-wetted).
- Stem with Cold Rolled Threads
- Blow-out Proof Needle
- Back Seat Metal to metal secondary needle seal
- Lock Pin Eliminates unauthorized removal of the bonnet
- Color Coded Dust Cap for operating thread protection (see page 6)
- Needle Seal: Standard Packing in PTFE and Graphite
- Max. allowable (Working) Pressure (PS): 420 bar (6,092 psi)
- Anti-Tamper Valve Head Options and Stainless Steel Handwheel available (see Page 9)
- Materials of Construction (see Page 6)
- All Non-wetted Parts in 316 Stainless Steel
- ISO 15848-1 Tightness Class B approved
- Graphite -29°C up to +40°C
- PTFE -29°C up to +82°C

For higher performance Valves see page 22/23



# **Fugitive Emission Application Designs for VariAS-Blocks**

### Valves acc. to ISO 15848 / TA-Luft 2021

We can offer the full range of our VariAS-Block Series tested and certified according to ISO 15848-1. These valves are designed to reduce fugitive emissions for environmental protection.

- Tested and applicable for use up to 200°C (392°F)
- Production Test according to ISO 15848-2 available on request

# YOUR BENEFITS:

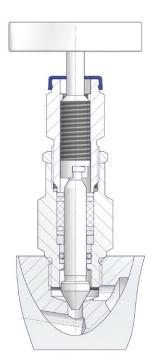
- ✓ Also Needle Valves are tested and certified according to ISO 15848-1.
- ✓ Graphite Packed VariAS-Blocks according to ISO 15848-1 meet also the requirements for Fire Safe according to ISO10497 / API 607.
- ✓ ISO 15848-1 Valves also comply with the requirements of TA Luft 2021.
- ✓ Reliability due to Type Testing and Certification by third party inspection.

#### Needle Valves acc. to ISO 15848

Screwed Bonnet – Type 1 O-Ring Needle Seal + Graphite Packing Type 3 PTFE Packing Type 4 – Graphite packing

#### Features

- Integral Valve Seat Metal to metal seated
- Non-rotating Needle
- External Stem Thread Packing below stem threads. Stem threads are protected from process media (non-wetted).
- Stem with Cold Rolled Threads
- Blow-out Proof Needle
- Back Seat Metal to metal secondary needle seal
- Lock Pin Eliminates unauthorized removal of the bonnet
- Color Coded Dust Cap for operating thread protection (see page 6)
  Needle Seal:
- Standard Packing in PTFE, Graphite or Graphite plus FKM O-Ring RGD resistant (RGD = Rapid Gas Decompression)
- Max. allowable (Working) Pressure (PS): 420 bar (6,092 psi)
- Anti-Tamper Valve Head Options available
- All Non-wetted Parts in 316 Stainless Steel
- Types also comply with the requirements of TA-Luft 2021



Picture shows ISO FE Type 1

### **ISO FE Performance Data**

# **Tightness Class for VariAS-Blocks at Room Temperature (RT)** (-29°C to 40°C [-20°F to 104°F]) **Double Block & Bleed (Ball / Needle / Ball)**

			Tightness Class						
Ball Seat	Il Seat Packing Ball Valve Packing Needle Valve		C01 205 Cycles*	C02 1,500 Cycles	C03 2,500 Cycles				
	PTFE PTFE / Reinforced PTFE (Type 3)			Class A	Class B				
Reinforced PTFE or PEEK	Graphite	Graphite + FKM O-Ring (Type 1)	Chara A	Class B					
	Graphite Graphite (Type 4)		Class A						
Metal Seated	Graphite	Graphite + FKM O-Ring (Type 1)		Class B					

\*Several Stem Seals meet the requirement of ISO 15848-1, Edition 2006. These are more stringent than these of the current Edition 2015:

- Tightness values for Class A was reduced by the factor 10.

- Numbers of mechanical cycles for Class CO1 was reduced from 500 to 205.

Note: The above mentioned table is only valid for Double Block & Bleed Valves (Ball / Needle / Ball). For other types please contact the factory.

# Tightness Class for VariAS-Blocks at 200°C (RT to 200°C [-RT to 392°F]) Double Block & Bleed (Ball / Needle / Ball)

			Tightness Class						
Ball Seat			C01 205 Cycles*	C02 1,500 Cycles	C03 2,500 Cycles				
	PTFE	PTFE / Reinforced PTFE (Type 3)		Class A	Class B				
Reinforced PTFE or PEEK	Graphite	Graphite + FKM O-Ring (Type 1)		Class B					
	Graphite	Graphite (Type 4)	Class A						
Metal Seated	Graphite	Graphite + FKM O-Ring (Type 1)		Class B					

\*Several Stem Seals meet the requirement of ISO 15848-1, Edition 2006. These are more stringent than these of the current Edition 2015:

- Tightness values for Class A was reduced by the factor 10.

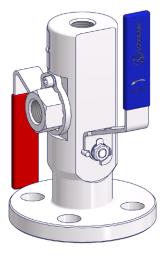
- Numbers of mechanical cycles for Class CO1 was reduced from 500 to 205.

Note: The above mentioned table is only valid for Double Block & Bleed Valves (Ball / Needle / Ball). For other types please contact the factory.

# VariAS-Block Options and Related Types

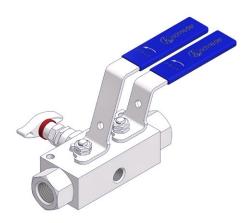
# Block & Bleed Types

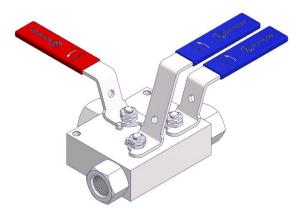




Note: Flange x Flange Types are not illustrated.

# Ball Valve Manifolds (see catalog AS-1901)





# VariAS-Block for Injection and Sampling Applications

### VariAS-Block for Injection and Sampling Applications

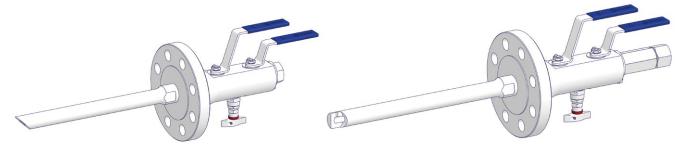
All options and configurations shown within the standard VariAS-Block Range can be offered by the addition of a customized injection probe respectively sampling probe which extends from the pipe flange into the process stream. The probe is designed as a one piece solution with a fine-turned surface to optimize the wake frequency behavior and provide utmost stability. The probe lengths must be specified by the customer. The probe O.D. is 25 mm. Wake frequency calculation and support collar on request.

#### VariAS-Block for Sampling Applications Option 1

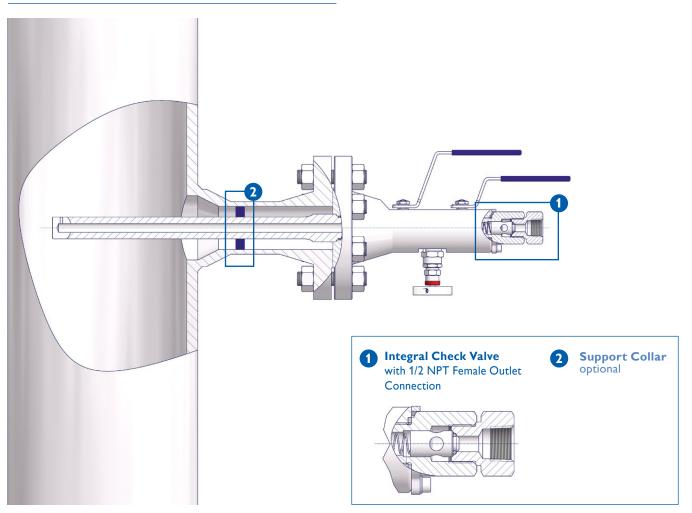
This design has been developed to remove a sample directly from the process stream at full system pressure.

#### VariAS-Block for Injection Applications Option V

This design has been developed to inject directly into the process stream at full system pressure. The integral check valve eliminates the risk of back flow out of the process stream during the injection. Available on both flanged and threaded connections.

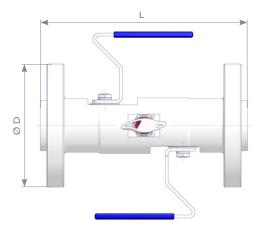


### Installed Injection VariAS-Block incl. Check Valve



# VariAS-Blocks I Weights and Dimensions

# VariAS-Blocks – Weights and Dimensions

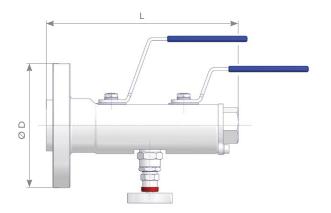


# Flange x Flange

			Bore	Size 10 m	m (0.39")	Bore	Size 14 m	ım (0.55")	Bore Size 20 mm (0.79")			
Flange Size		ØD	L (n	nm)		L (r	nm)		L (n	nm)		
(in)	Flange Class	(mm)	Flange Facing		Approx.	Flange Facing		Approx.	Flange	Facing	Approx.	
· · ·		· · /	RF	RTJ	Weight (kg)	RF	RTJ	Weight (kg)	RF	RTJ	Weight (kg)	
	150	88.9	199.2		3							
	300	95.3	199.2	207.2	4							
1/2	600	95.3	208.8	207.2	4							
	900 / 1,500	120.6	208.8	208.8	6							
	2,500	133.4	208.8	208.8	8							
	150	98.6	199.2		4	210.0		5				
	300	117.3	199.2	208.8	5	210.0	242.0	7				
3/4	600	117.3	208.8	208.8	5	242.0	242.0	7				
	900 / 1,500	130.0	208.8	208.8	7	280.0	280.0	10				
	2,500	139.7	240.8	240.8	10	280.0	280.0	12				
	150	108.0	199.2	208.8	5	210.0	210.0	6	200.0		7	
	300	124.0	199.2	208.8	6	210.0	242.0	7	200.0	200.0	9	
1	600	124.0	208.8	208.8	6	242.0	242.0	8	200.0	200.0	9	
	900 / 1,500	149.3	240.8	240.8	10	280.0	280.0	12	287.0	287.0	14	
	2,500	158.8	240.8	240.8	14	280.0	280.0	15	287.0	287.0	17	
	150	127.0	199.2	208.8	6	210.0	210.0	8	200.0	200.0	10	
	300	155.4	231.2	240.8	9	242.0	242.0	11	200.0	200.0	12	
1 1/2	600	155.4	240.8	240.8	10	242.0	242.0	12	237.0	237.0	13	
	900 / 1,500	177.8	240.8	240.8	16	242.0	242.0	16	237.0	237.0	18	
	2,500	203.2	265.8	268.8	27	280.0	280.0	26	287.0	287.0	29	
	150	152.4	231.2	240.8	9	242.0	242.0	11	200.0	200.0	12	
	300	165.1	231.2	243.8	12	242.0	242.0	12	200.0	200.0	14	
2	600	165.1	240.8	243.8	13	242.0	242.0	14	200.0	200.0	14	
	900 / 1,500	215.9	265.8	268.8	28	280.0	280.0	27	237.0	237.0	27	
	2,500	235.0	265.8	268.8	40	280.0	280.0	37	287.0	287.0	39	
	150	177.8							200.0	200.0	16	
	300	190.5							200.0	200.0	18	
2 1/2	600	190.5							237.0	237.0	20	
	900 / 1,500	244.5							287.0	287.0	38	
	2,500	266.7							381.0	386.0	58	
	150	190.5							200.0	200.0	18	
	300	209.5							200.0	200.0	22	
3	600	209.5							237.0	237.0	25	
5	900	241.3							287.0	287.0	37	
	1,500	266.7							335.0	335.0	52	
	2,500	304.8							401.0	406.0	85	

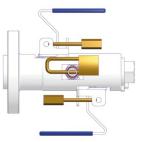
# VariAS-Blocks I Weights and Dimensions

# VariAS-Blocks - Weights and Dimensions



Lockable Valves – Option W

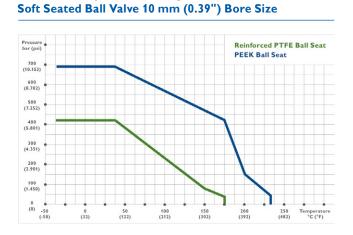
All Valves with Option W (Lockable Valves) have Secondary Isolation Valve on opposite side of Primary Isolation Valve.



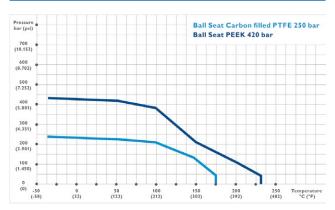
### Flange x Thread

			Bore	Size 10 m	m (0.39")	Bore	Size 14 m	ım (0.55")	Bore Size 20 mm (0.79")			
Flange Size		ØD	L (n	nm)		L (r	nm)		L (n	nm)		
(in)	Flange Class	(mm)	Flange RF	Facing RTJ	Approx. Weight (kg)	Flange Facing RF RTJ		Approx. Weight (kg)	Flange Facing RF RTJ		Approx. Weight (kg)	
	450	00.0		N)	2	IXI	KI)		NI -	i (i j		
	150	88.9	187.2	404.2	3							
4/2	300	95.3	187.2	191.2	3							
1/2	600	95.3	192.0	191.2	3							
	900 / 1,500	120.6	192.0	192.0	4							
	2,500	133.4	192.0	192.0	5	400 5		_				
	150	98.6	187.2		3	192.5		5				
244	300	117.3	187.2	192.0	4	192.5	208.5	5				
3/4	600	117.3	192.0	192.0	4	208.5	208.5	6				
	900 / 1,500	130.0	192.0	192.0	5	227.5	227.5	7				
	2,500	139.7	208.0	208.0	6	227.5	227.5	8				
	150	108.0	192.0	192.0	4	192.5	192.5	5	207.0		8	
	300	124.0	192.0	192.0	4	192.5	208.5	6	207.0	207.0	8	
1	600	124.0	192.0	192.0	4	208.5	208.5	6	207.0	207.0	8	
	900 / 1,500	149.3	208.0	208.0	6	227.5	227.5	8	242.0	242.0	11	
	2,500	158.8	208.0	208.0	8	227.5	227.5	10	242.0	242.0	12	
	150	127.0	192.0	192.0	5	192.5	192.5	6	207.0	207.0	9	
	300	155.4	208.0	208.0	6	208.5	208.5	8	207.0	207.0	10	
1 1/2	600	155.4	208.0	208.0	7	208.5	208.5	8	223.0	223.0	10	
	900 / 1,500	177.8	208.0	208.0	9	208.5	208.5	10	223.0	223.0	13	
	2,500	203.2	224.0	224.0	15	227.5	227.5	15	242.0	242.0	18	
	150	152.4	208.0	208.0	6	208.5	208.5	8	207.0	207.0	10	
	300	165.1	209.5	209.5	7	208.5	208.5	8	207.0	207.0	11	
2	600	165.1	209.5	209.5	8	208.5	208.5	9	207.0	207.0	11	
	900 / 1,500	215.9	224.0	224.0	15	227.5	227.5	16	223.0	223.0	17	
	2,500	235.0	224.0	224.0	21	227.5	227.5	21	242.0	242.0	23	
	150	177.8							207.0	207.0	12	
	300	190.5							207.0	207.0	13	
2 1/2	600	190.5							207.0	207.0	13	
	900 / 1,500	244.5							242.0	242.0	23	
	2,500	266.7							284.0	284.0	32	
	150	190.5							207.0	207.0	13	
	300	209.5							207.0	207.0	15	
	600	209.5							223.0	223.0	17	
3	900	241.3							242.0	242.0	20	
	1,500	266.7							242.0	242.0	28	
	2,500	304.8							284.0	284.0	45	

# Pressure Ratings, Codes and Specifications for VariAS-Blocks



#### Pressure-Temperature Rating – Soft Seated Ball Valve 14 mm (0.55") Bore Size and 20 mm (0.79") Bore Size



#### Pressure-Temperature Rating – Metal Seated Ball Valve (10 mm [0.39"] Bore Size)

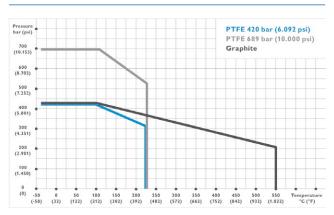
The Valve is fully rated according to ASME B16.34 up to 200°C (392°F).

### Pressure-Temperature Rating – Fugitive Emission Option according to ISO 15848-1

The above mentioned Pressure-Temperature Ratings are limited to max.  $200^{\circ}C$  (392°F) and 420 bar (6,092 psi).

#### Pressure-Temperature Rating – Needle Valve

Pressure-Temperature Rating -



Note: All above mentioned Pressure-Temperature Ratings represent the max. allowable (Working) Pressure (PS). Note that these can be derated by the flange size or body material.

Pressure-Temperature Ratings are based on the standard material 316 stainless steel.

Other materials as shown on page 17, 18 and 21 might have different Pressure-Temperature Ratings.

# **Codes and Specifications**

• ASME B31.3	Process Piping Specification for Pipeline Valves
• ASME B16.34	' Valves – Flanged, Threaded and Welding End
• ASME B16.5	Pipe Flanges and Flanged Fittings
• NACE MR0175/ ISO 15156	Petroleum and Natural Gas Industries – Materials for use in H2S-containing Environ- ments in Oil and Gas Production
• API 598	Valve Inspection and Testing
• ISO 5208	Industrial Valves – Pressure Testing of Metallic Valves
• API 607/ ISO 10497	Fire Test for Soft-Seated Quarter Turn Valves Testing of Valves. Fire Type-testing Requirements
• MSS SP-25	Standard Marking System for Valves, Fittings, Flanges, and Unions

• MSS SP-61	Pressure Testing of Valves
• MSS SP-99	Instrument Valves
• EN 1092-1	Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 1: Steel flanges
• EN 16668	Industrial valves - Requirements and testing for metallic valves as pressure accessories
• EN 13445	Unfired pressure vessels: Part 1: General,
	Part 2: Materials
• EN 15848-1	Industrial valves - Measurement, test and qualification procedures for fugitive emissions - Part 1: Classification system and qualification procedures for type testing of valves (ISO 15848-1:2015 + Amd.1:2017)

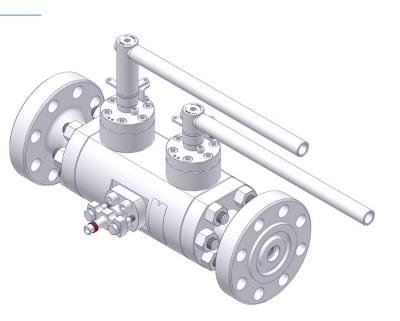
# API 6A — 10k / 15k VariAS-Blocks

# Metal Seated High Pressure DBB Valve

API 6A VariAS-Blocks are available in 10,000 psi and 15,000 psi rating

### Features

- Design acc. to API 6A
- Ball Bore Size: 14mm (0,55")
- 3 Piece, Trunnion Ball Design
- Seat and Ball Surfaces coated with Nickel Hard Alloy and Tungsten Carbide
- Dynamic and Static Seals: PTFE-Lip Seal and Graphite (Elastomer-free)
- Pressure rating:
- 10,000 psi /15,000 psi at -50°C up to +120°C
- Drain Ports optional
- Weld Overlay (Cladding) optional
- Anti-Static and Anti-Blowout Stem Design
- Fire Safe Design
- All non-wetted parts in 316 Stainless Steel
- Lockable Lever
- API 6A PR2 and API 6A PSL 3G tested
- ISO 15848-1 Fugitive Emission Tightness Class A
- TA-Luft 2021 compliant



# **Materials of construction**

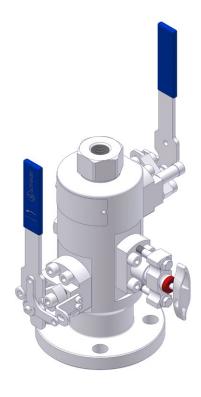
Main Components	Duplex	Steel						
Body	ASTM A182 F51	ASTM A694 F60						
Closure	ASTM A182 F51 ASTM A694 F60							
Bonnet	ASTM A182 F51 ASTM A694 F60							
Ball	ASTM A479 UNS S31803							
Ball Seat	Nickel Hard Alloy and	Tungsten Carbide Coating						
Stem	ASTM A47	79 UNS S31803						
Dynamic Seals (Seat and Stem) and Static Seals (Body Seals)	Primary Seal: PTFE-Lip Seal with PEEK backup ring and Elgil Springs Secondary Seal: Graphite							

# DVT (TAT) — VariAS-Blocks | MESC SPE 77/300

# DBB Valve - Metal Seated – Bore Size 10mm (0.39")

# Features

- Design acc. to SHELL MESC SPE 77/170
- Approved Performance Validation acc. to SHELL MESC SPE 77/300, APPENDIX C (DVT) PETRONAS PTS 12.32.07 (PAT)
- One piece body
- Uni-Directional Floating Ball Design with Spring Energized Metal Seats
- Seat and Ball Surfaces coated with Nickel Hard Alloy and Tungsten Carbide
- Seat Seals: Graphite
- Stem Seal: Graphite
- Flange Sizes: 1/2" up to 2"
- Qualified Pressure Classes:
- Class 150 600
- Qualified Temperature range: -29°C up to +300°C
- Anti-Blowout Stem Design
- Fire Safe Tested acc. to ISO 10497 / API 607
- All non-wetted parts in 316 Stainless Steel



### Materials of construction

Main Components	Carbon Steel	Stainless Steel	Duplex
Body	A105 resp. LF2	316/316L	F51
Body End Connector	A105 resp. LF2	316/316L	S31803
Bonnet	316/316L	316/316L	S31803
Ball	316/316L	316/316L	S31803
Stem	316/	316L	S31803
Seat Carrier	316/	316L	S31803
Disc Spring for Valve Seat		Inconel 718	
Primary Seal		Graphite	
Dynamic Seals (Seat and Stem) and Static Seals (Body Seals)		Graphite	

# VariAS-Blocks I Ordering Information

**Ordering Information** 

						1 D	2 B	3	4	5 N	6 G	7 C	8	9 N	10 4	11	12 S	13 C
						D	В	2	-	IN	G	C	L	IN	7	-	3	C
	VariAS-Blocks																	
	Block & Bleed																	
	10 mm (0.39") Bore Ball \ 10 mm (0.39") Bore Ball \		lle)															
	Double Block & Bleed																	
	10 mm (0.39") Bore Ball	•	·															
	10 mm (0.39") Bore Ball \ 14 mm (0.55") Bore Ball \			3/4"														
	20 mm (0.79") Bore Ball																	
	Seals - Standard Valve	e Design		Seal	s – Fugitive Emission /		Design											
	Packing/Body Seals	Ball Seat			Packing/Body Seals													
	PTFE	Reinforced PT	TFE*1	D	Graphite	Reinforced F	PTFE*1											
	Graphite	Reinforced PT	TFE*1	E F	PTFE	Reinforced F	PTFE*1											
	PTFE Graphite	PEEK*1 PEEK*1		G	PTFE Graphite	PEEK*1 PEEK*1												
	Graphite + O-Ring RGD	Reinforced PT	TFE*1	м	Graphite	Metal Seate	d*3											
	Graphite + O-Ring RGD	PEEK*1																
	Graphite Lip Seal + Graphite 10k	Metal Seated Metal Seated																
	Lip Seal + Graphite 15k	Metal Seated																
	Process Connection																	
	ASME Flange Size 1/2" RF NJ	1" RTJ	NR 21/2" RF															
			NT 2 1/2" RTJ															
			NU 3" RF															
	3/4" RTJ NN 1" RF NQ	2" RF 1 2" RTJ	NW 3" RTJ															
	Process Connection (	continued)																
	ASME Flange Class																	
	150 D	900**																
	300 E 600 F	1,500 2,500																
	Outlet Connection																	
	ASME Flange Size				Thread													
	1/2" RF NJ	•	NR 2 1/2" RF	LG	Female G (EN837-1)													
	1/2" RTJ NK 3/4" RF NM		NT 2 1/2" RTJ NU 3" RF	JN LN	Male NPT Female NPT													
NF	3/4" RTJ NN	2" RF 1	NW 3" RTJ	LH	Female G (DIN 3852)													
١G	1" RF NQ	2" RTJ																
	Outlet Connection (co ASME Flange Class	ontinued)			Thread Size													
	150 D	<del>9</del> 00* <sup>4</sup>		4	1/2"													
	300 E	1,500		6	3/4"													
		2,500		8	1"													
	Body Material A105	L A350 L	F2	V	Alloy 625 UNS N06625	5												
	Duplex UNS S31803																	
н	Alloy C-276 UNS N10276	6 S 1.4401	/ 1.4404 / 316 / 316L	В	6Mo UNS \$31254													
	Vent Connection																	
	1/4 NPT Female 1/4 NPT Female plugged		PT Female PT Female plugged															
	Options																	
	Sampling Probe (starting							к						availabl	le for Va	alve Desi	ign 6 an	d 8)
				-	adlock			ſ	All hea	a units i	in OS&	t design						
R     Needle Valve: Stainless Steel Handwheel and Locking Plate Design incl. Padlock       V     Injection Probe incl. Check Valve (starting from 1 1/2" Flange Size) – Available for 3/8" Bore Ball Valve only																		
	All Valves lockable incl. P		(6			1												
Q R V W	Needle Valve: Stainless St Needle Valve: Stainless St Injection Probe incl. Che	teel Handwheel ar teel Handwheel ar ck Valve (starting Padlock esign – Position of	nd Locking Plate Desig nd Locking Plate Desig from 1 1/2" Flange Size	gn incl. F e) — Ava	ilable for 3/8" Bore Ball \		ve	K T				ball sea Y design		availabl	le for V	alve Des		sign 6 and

\*1 Available for Ø 10, Ø 14 and Ø 20.
\*2 Specify Option "K" for this Valve Design
\*3 Available for Ø 10 only.
\*4 Relevant for Flange Sizes ≥ 3" only. For Flange Sizes 1/2" to 2 1/2" Class 1,500 (Code E) to be used.

Wetted Parts according to above mentioned material list are supplied according to NACE MR0175/MR0103 and ISO 15156 and ISO 15156 / ISO 17945 (latest issue). Note: Not every configuration which can be created in the ordering information is feasible / available.

# **Accessories for Monoflanges and VariAS-Blocks**

### **Gauge Syphons**

Designed to replace the pigtail syphon, this compact style provides a thermal barrier between hot vapors and the pressure instrument. This Gauge Syphon reduces also the amount of potential gauge whip on vibrating lines by bringing the gauge closer to the process connection.

Ordering Information see Catalogue 'AS-0201 I Gauge Valves and Pressure Gauge Accessories'.

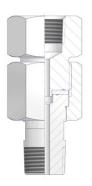


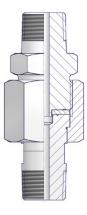
#### **Swivel Gauge Adapters**

The Swivel Gauge Adapters enable the easy positioning of the pressure instrument in any direction through  $360^\circ$ .

Ordering Information see Catalogue 'AS-2601 I E Series Valves and Manifolds'.

#### **GS** Type – For NPT Threads only





GD Type



#### Vent Valves, Pipe Plugs and Pipe Fittings

Ordering Information see Catalogue 'AS-2601 I E Series Valves and Manifolds'.

Vent Valve

VT Type

Vent Valve VS Type





**Pipe Plug** PP Type



Hex Nipple HN Type



# **Double Block & Bleed Piping Ball Valves – Taurus Series**

### **Taurus Series**

Taurus is our Double Block & Bleed Piping Ball Valves Series. A suitable name, because it stands for process valves, to be used for example on Offshore Platforms, Metering Stations and Compressor Stations, Gas Pipelines, Refineries, etc.!

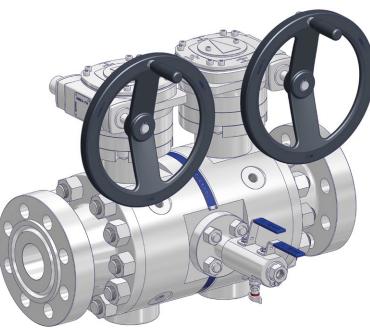
For more information see our Catalogue 'AS-4201 I Taurus Series'.

Basically we offer 2 different designs: 2 Piece Design and 3 Piece Design, Both Flanged Style and Side Entry.

#### **Features**

- Designed in accordance with Industry Standards i.e. ASME B16.34, ASME B31.3, ASME B16.5, API 6D / ISO 14313
- Full Bore or Reduced Bore
- Standard Materials of Construction are forged Carbon Steel LF2, Stainless Steel 316 and Duplex
- Pressure Class 150 to 2,500
- Fire Safe in accordance to API 607 and ISO 10497
- Compliant to NACE MR0175 and ISO 15156
- Factory Tested in accordance with ASME B16.34, API 6D / ISO 14313, ISO 5208
- Manufactured in accordance with the Pressure Equipment Directive
- Ball Seat Material: PTFE, Devlon, PEEK or Metal Seated

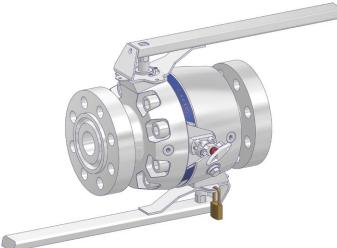
- Stem Seal Material: FKM, HNBR RGD resistant (RGD = Rapid Gas Decompression) or Graphite
- Anti-Blowout Stem Design and Anti-Static Design
- Weld Inlay: Seat pocket and seal area overlay on request
- Bi-Directional: The Taurus Series Floating and Trunnion Ball Valves are bi-directional as standard.
- Painting: The valves can be supplied with any kind of adequate coatings for environmental protection, according to customers specifications.
- Certification and Traceability: Material test certificates 3.1 according to EN 10204. A unique code is stamped on all relevant components linking them with their material and chemical analysis certificates.



#### 3 Piece Design, Flanged Style

# YOUR BENEFITS:

- ✓ Compact Assembly
- ✓ Reduced Weight
- ✓ Reduced Leak Paths
- ✓ Reduced Installation and Maintenance Costs
- ✓ Significant Space Savings

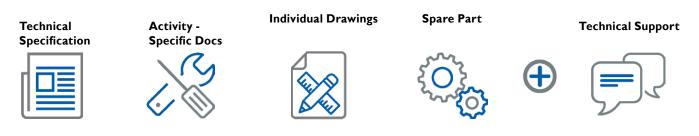


#### 2 Piece Design, Flanged Style

# **Technical Service Portal - Digital Valve Plate**

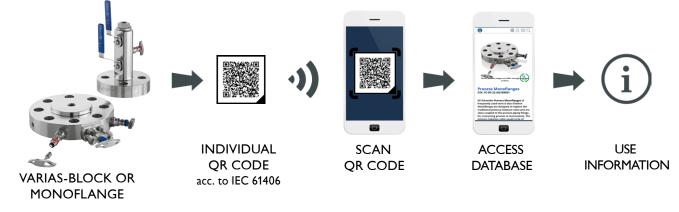
### **Digital Valve Plate for Valves and Manifolds**

The VariAS-Blocks and Monoflanges manufactured by the AS-Schneider Group are now marked with an unique QR-code (acc. to IEC 61406). That QR-code provides easy access to static product information like material properties, certificates and physical dimensions via CAD drawings. It also includes operating and installation instructions or spare parts or replacement information.



#### How it works

If you have a Monoflange or VariAS-Block with QR code (acc. to IEC 61406) in your hand or installed in your plant, you can now access the product information very easy. The access is straightforward:



#### **Maintenance Benefits**

All technically relevant information on the product can always be retrieved directly.

#### Identification

Easy access to relevant product information on the go.

#### **Error-free assembly**

Automated error-free equipment identification at the incoming good inspection & during field installation.

### Fast maintenance

Easier and faster maintenance and repair cycles. This is possible due to direct access to spare parts or replacement units.

#### **Open interface**

Operators can link this information into their respective asset and operation management system acc. to IEC 61406 and VDI 2770.

#### **Environmental friendly**

Environmentally responsible disassembly and disposal. Will be adapted to future EU circular economy requirements.

# Check the DVP of your valves and manifolds: www.qr4v.de






# **YOUR GLOBAL PARTNER**

# for Instrumentation and Double Block & Bleed Valves



f in ×

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