Instrumentation Products
Mini Valves and Rupture Disc Holders
**General Features I Mini Valves and Rupture Disc Holders**

**Introduction**

Rugged Design for long term performance in the most demanding environmental conditions and services. Seat and Seal materials are available for hot, cold, wet, freezing, dirty sour gas (H₂S), carbon dioxide (CO₂), amines, corrosion inhibitors, methanol and glycol compounds found in your pipeline and transmission system. Available with Double O-Ring Stem Seal or PTFE packed. Features like Stem Seal below threads and Back Seat Design are standard. The Soft Seats are field replaceable. The valve is also available with an Integral Rupture Disc (1,800 psi [124 bar] rated). Rupture Disc Holders are available with or without Rupture Disc.

**Body Material Options**

<table>
<thead>
<tr>
<th>Material Group</th>
<th>AS Material Designation</th>
<th>Material Grade acc. to ASTM</th>
<th>Equivalent UNS-No.</th>
<th>Material No.</th>
<th>Short Name</th>
<th>Mini Valves</th>
<th>Rupture Disc Holders</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper Alloys</td>
<td>Brass</td>
<td></td>
<td></td>
<td>CW614N</td>
<td>CuZn39Pb3</td>
<td>Standard</td>
<td>Not available</td>
</tr>
<tr>
<td></td>
<td>CW617N</td>
<td></td>
<td></td>
<td></td>
<td>CuZn40Pb2</td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td>Carbon Steel</td>
<td>LF2</td>
<td>LF2</td>
<td></td>
<td>1.4401</td>
<td>X5CrNiMo17-12-2</td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td>Austenitic Stainless Steel</td>
<td>316 quadruple certified*</td>
<td>316</td>
<td>S31600</td>
<td>1.4404</td>
<td>X2CrNiMo17-12-2</td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td>Nickel Based Alloys</td>
<td>Alloy 400</td>
<td></td>
<td></td>
<td>N04400</td>
<td>NiCu30Fe</td>
<td>Optional</td>
<td>Optional</td>
</tr>
<tr>
<td></td>
<td>Alloy C-276</td>
<td></td>
<td></td>
<td>N10276</td>
<td>NiMo 16 Cr 15 W</td>
<td>Optional</td>
<td>Optional</td>
</tr>
</tbody>
</table>

* Quadruple certified means acc. to ASTM and EN: 316 / 316L / 1.4401 / 1.4404

**Standard Features**

- Bore Size 0.138" (3.5 mm)
- Soft Seated
- Stem Seal
  - Double O-Ring Design as standard
  - PTFE Packing is also available – Brass Type please contact factory
- Standard Rupture Disc 1,800 psi (124 bar) rated

**Sour Gas Service:**

Wetted Parts according to a. m. material list are supplied as standard according to NACE MR0175/MR0103 and ISO 15156 (latest issue).

**Pressure Test:**

A shell test at 1.5 times the max. allowable (working) pressure and a seat leakage test are performed acc. to EN 12266-1 – P10, P11 and P12 respectively MSS-SP61 (and complies also with ASME B31.1 and B31.3). As standard AS-Schneider Mini Valves are 100% Pressure Tested!

**Pressure-Temperature Rating (Soft Seat)**

<table>
<thead>
<tr>
<th>Material</th>
<th>Temperature Min.</th>
<th>Temperature Max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>FKM</td>
<td>-13°F (-25°C)</td>
<td>392°F (200°C)</td>
</tr>
<tr>
<td>FKM (RGD resistant)</td>
<td>-40°F (-40°C)</td>
<td>450°F (232°C)</td>
</tr>
<tr>
<td>FEPM</td>
<td>-4°F (-20°C)</td>
<td>392°F (200°C)</td>
</tr>
<tr>
<td>PTFE</td>
<td>-67°F (-55°C)</td>
<td>450°F (232°C)</td>
</tr>
</tbody>
</table>

Low Temperature Service down to -55°C (-67°F) – As standard for Valves with PTFE Packing and Soft Seats in PCTFE only.

Temperature Limit for Body Material:
- Carbon Steel LF2: -51°F (-46°C)
- Brass: 14°F (-10°C)
All other materials are limited by soft goods.
Max. allowable (Working) Pressure (PS) for Brass Type 3,000 psi (206.8 bar).

**Optional Features**

**Oxygen Service:**

AS-Schneider offers an option with Reinforced PTFE Packing cleaned and lubricated for Oxygen Service:

Pressure-Temperature Rating:

Max. 6,092 psi (420 bar) @ 140°F (60°C)
Max. 392°F (200°C) @ 1,305 psi (90 bar)

Not every Valve type is available for Oxygen Service!

**Certification:**

Certified Mill Test Report (CMTR) as Inspection certificate 3.1 acc. to EN 10 204 for valve body material and pressure test available on request.

If you don’t find your options in this catalogue, please contact the factory.
Mini Valves

**Features**

- Bore Size 0.138" (3.5 mm)
- Replaceable Valve Seat – POM, optional PCTFE
- External Stem Thread – Packing/O-Ring below stem threads. Stem Threads are protected from process media (non-wetted).
- Stem with Cold Rolled Threads, except Brass Type
- Blow-out Proof Stem
- Back Seat – Metal to metal secondary stem seal
- Lock Pin – Eliminates unauthorized removal of the bonnet
- Color Coded Dust Cap for operating thread protection
- Type with Integral Rupture Disc optional
- Round Handle Aluminium, silver anodized – Optional Round Handle & T Handle in 316SS
- Max. allowable (Working) Pressure (PS): 6,092 psi (420 bar)
- Double O-Ring Stem Seal Design:
  - Stem Seal – O-Rings in FKM (optional RGD resistant) or FEPM
  - 2.5 Turns to fully open or close the valve
- PTFE Packing Design:
  - Needle Seal – PTFE Packing
  - Non-rotating Needle
  - 4 Turns to fully open or close the valve

**Mini Valves are manufactured to the following Codes and Specifications**

- ASME B31.1 Power Piping
- ASME B31.3 Process Piping
- ASME B16.34 Valves – Flanged, Threaded and Welding End
- API 598 Valve Inspection and Testing
- MSS SP-25 Standard Marking Systems for Valves, Fittings and Flange Unions
- MSS SP-99 Instrument Valves
- MSS SP-105 Instrument Valves for Code Applications
- NACE MR0175 / ISO 15156 Petroleum and Natural Gas Industries ... *(not available for brass valves)*

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**Components**

<table>
<thead>
<tr>
<th>Components</th>
<th>Brass</th>
<th>Carbon Steel</th>
<th>Stainless Steel</th>
<th>Exotic Alloys</th>
</tr>
</thead>
<tbody>
<tr>
<td>Body</td>
<td>Brass</td>
<td>LF2</td>
<td>316 / 316L</td>
<td>Alloy 400</td>
</tr>
<tr>
<td>Bonnet</td>
<td>316</td>
<td>316L</td>
<td>Alloy 400</td>
<td>Alloy C-276</td>
</tr>
<tr>
<td>Seat</td>
<td>POM</td>
<td>POM or PCTFE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Valve Stem*1</td>
<td>Brass</td>
<td>316</td>
<td>316L</td>
<td>Alloy 400</td>
</tr>
<tr>
<td>O-Ring*1</td>
<td>FKM</td>
<td>FKM or FEPM</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rupture Disc</td>
<td></td>
<td>Alloy 625</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hex Plug</td>
<td></td>
<td>316</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Needle*2</td>
<td>316</td>
<td>316L</td>
<td>Alloy 400</td>
<td>Alloy C-276</td>
</tr>
<tr>
<td>Stem Nut*2</td>
<td></td>
<td>316</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lock Nut*2</td>
<td></td>
<td>316</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Set Screw</td>
<td></td>
<td>316</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Round Handle</td>
<td></td>
<td>Aluminium</td>
<td></td>
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<tr>
<td>Lock Pin</td>
<td>A4</td>
<td></td>
<td></td>
<td>(316)</td>
</tr>
</tbody>
</table>

Wetted components listed in bold.
*1 Components for O-Ring Head Unit only.
*2 Components for Packing Head Unit only.

**Packing adjustment may be required during the service life of the valve.**

**Valves that have not been cycled for a period of time may have a higher initial actuation torque.**
**Mini Valves**

**Basic Design**
- **S** Straight Pattern
- **L** Angle Pattern
- **R** Straight Pattern + Integral Rupture Disc

**Inlet x Outlet Configuration**
- **A** Male x Female
- **B** Female x Female
- **C** Male x Male

**Inlet and Outlet Thread Sizes**
- **N1** 1/8 NPT
- **N2** 1/4 NPT

**Material**
- **L** Carbon Steel LF2
- **M** Alloy 400 UNS N04400
- **N** Alloy C-276 UNS N10276

**Stem Seal / Packing**
- **K** O-Ring FKM
- **J** O-Ring FKM (RGD resistant)
- **P** O-Ring FEPM

**Seat Material**
- **D** POM
- **K** PCTFE

**Dash**

**Dash Options**
- Specify in alphabetical order (digits first, then letters)
  - **A** 18 Valve with Integral Rupture Disc: Assembled with Standard Rupture Disc 1,800 psi (124 bar) rated
  - **B** Valve with Integral Rupture Disc: Assembled with Rupture Disc __0 psi rated I __0 psi __ to be specified
  - **M** Cleaned and Lubricated for Oxygen Service
  - **W** Wetted Parts with Certified Mill Test Report (CMTR) as 3.1 certificate acc. to EN 10204

**Operation Options**
- **K** T Handle – Instead of Round Handle Aluminium
- **W** Round Handle SS – Instead of Aluminium

**Ordering Information**

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**Diagram:**
- Straight Pattern
- Angle Pattern
- Straight Pattern and Integral Rupture Disc

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Rupture Disc Holders

Features

• Standard Rupture Disc 1,800 psi (124 bar) rated

<table>
<thead>
<tr>
<th>Components</th>
<th>Carbon Steel</th>
<th>Stainless Steel</th>
<th>Exotic Alloys</th>
</tr>
</thead>
<tbody>
<tr>
<td>Body</td>
<td>LF2</td>
<td>316 / 316L</td>
<td>Alloy 400</td>
</tr>
<tr>
<td>Rupture Disc</td>
<td></td>
<td></td>
<td>Alloy C-276</td>
</tr>
<tr>
<td>Hex Plug</td>
<td></td>
<td></td>
<td>316</td>
</tr>
</tbody>
</table>

Wetted components listed in bold.

Male x Female

Female x Female

Male x Male

Ordering Information

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
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<th>13</th>
<th>14</th>
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<tbody>
<tr>
<td>R</td>
<td>D</td>
<td>H</td>
<td>–</td>
<td>A</td>
<td>N</td>
<td>2</td>
<td>S</td>
<td>–</td>
<td>A</td>
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<td></td>
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<td></td>
</tr>
</tbody>
</table>

Dash

Inlet x Outlet Configuration

A Male x Female
B Female x Female

C Male x Male

Inlet and Outlet Thread Sizes

N2 1/4 NPT

Material

L Carbon Steel LF2
S 1.4404 / 1.4401 / 316 / 316L

H Alloy C-276 UNS N10276

Dash

Options - Specify in alphabetical order (digits first, then letters)

A Rupture Disc Holder without Rupture Disc
B Assembled with Standard Rupture Disc 1,800 psi (124 bar) rated
C Assembled with Rupture Disc ___00 psi rated ___00 psi ___ to be specified
D Cleaned for Oxygen Service
M Wetted Parts with Certified Mill Test Report (CMTR) as 3.1 certificate acc. to EN 10204

Continuous product development may from time to time necessitate changes in the details contained in this catalogue. AS-Schneider reserves the right to make such changes at their discretion and without prior notice. All dimensions shown in this catalogue are approximate and subject to change.
Rupture Disc Holders

Dash

Inlet x Outlet Configuration

A Male x Female

C Male x Male

B Female x Female

Inlet and Outlet Thread Sizes

N2 1/4 NPT

Material

L Carbon Steel LF2

M Alloy 400 UNS N04400

S 1.4404 / 1.4401 / 316 / 316L

H Alloy C-276 UNS N10276

Dash

Options - Specify in alphabetical order (digits first, then letters)

A Rupture Disc Holder without Rupture Disc

18 Assembled with Standard Rupture Disc 1,800 psi (124 bar) rated

Assembled with Rupture Disc __00 psi rated I __00 psi __ to be specified

B Cleaned for Oxygen Service

M Wetted Parts with Certified Mill Test Report (CMTR) as 3.1 certificate acc. to EN 10204

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