

Certification Body Material & Welding Technology of TÜV SÜD Industrie Service GmbH Agreement for transfer of marking		 Industrie Service
Annex 11_C to Doc.-No. QS/PÜZ0004/AT	Integrated Management System	

Agreement for transfer of marking

U- 5765618-23

concerning the maintenance of traceability of materials, parts and test specimens with manufacturer's certificate, intended for use in the manufacture and testing of products regulated under Pressure Equipment Device 2014/68/EU and AD 2000 Merkblatt W0

between
the company Armaturenfabrik Franz Schneider SRL
Str.Mihai Viteazu, Nr.327i , Harman
507085, Jud.Brasov, Romania (Kurz: ASRO)

and
(TÜV SÜD Business Unit)
TÜV SÜD Industrie Service GmbH
Westendstrasse 199 ,D-80686 Munich

1. Purpose and Scope of the Agreement

1.1 This agreement ensures that, by taking appropriate measures, suitable transfers of marking of materials and parts with manufacturer's certificate are performed by Armaturenfabrik Franz Schneider SRL.

1.2 Prerequisites for the use of materials

- intended for pressure equipment is, that the material originates from manufacturers who have been approved according to the appropriate Technical Code (e.g. AD 2000-Merkblatt W 0), that the material is certified with inspection certificate 3.1 or test report (or declaration of compliance with the order) according to EN 10204 and bears an identification marking (original marking) by the material manufacturer according to the rules for pressure equipment.
- not intended for pressure equipment is, that the inspection certificate of the material manufacturer complies with the customers specification and the materials show the necessary marking of the material manufacturer.

Created / revised: 07.04.2021 IS-AN2-MUC M. Strobel	Approved: IS-AN-MUC G. Kuhn	Printed: 10.02.23	Page 1 of 4
File:QS_PÜZ0004_AT_Annex_11_C_en_Re-stamping_agreement - Copy (2)	Revision: V 8	Print copies are not automatically replaced in case of changes! Copyright TÜV SÜD Industrie Service GmbH	

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- 1.3 The transfer of identification markings of materials carrying a Certificate 3.2 according to EN 10204 is not included in this agreement.

Products with Certificate 3.2 however, are included, if they are not intended to be used in the scope of the Pressure Equipment Directive 2014/68/EU.

Finished parts made of material with Certificate 3.2 are also included, if the customer's specification requires a certificate 3.1 only. This fact shall be noted in the transfer stamping record.

Further agreement:

2. Requirements for Restamping

The company Armaturenfabrik Franz Schneider SRL fulfills the following requirements:

- 2.1 A suitable organization has been established and is maintained.
- 2.2 Clear storage arrangement with protection against mix-ups.
- 2.3 It has named responsible employees who have the required knowledge of materials, material identification, marking and certification in accordance with the applicable technical codes and specifications.
- 2.4 It stipulates marks by which the company and the responsible employees (Annex 1) identify themselves on all pieces or parts on which they perform the transfer of identification.
- 2.5 The company keeps records of all items of which the marking has been transferred, showing clearly all relevant aspects (material, dimensions, classification, old and new identification, associated material test certificates and the responsible employee).
- 2.6 The company guarantees that the correct marking transfer at his plants can be checked by inspectors of the TÜV SÜD Business Unit without prior notice. At these visits the inspector may examine all required records and enter the plant(s) involved.

Further Agreements: Wählen Sie ein Element aus.

- 2.7 In accordance with the applicable laws and contractual conditions set forth herein, the company accepts responsibility for the marking which has been transferred at his plants and guarantees that appropriate steps are taken to assure traceability of materials processed.

3. Approval for Restamping

- 3.1 With review on 14.10.2019 the TÜV SÜD Business Unit gives its consent that the company may carry out stamping transfer in accordance with the conditions laid down in

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section 1.2. In this case the company guarantees the fulfillment of the conditions (sections 2.1 to 2.7) which this agreement is bound to.

- 3.2 If an agreement for transfer the stamping of small parts made from tested preliminary material in acc. to AD 2000-Merkblatt HP 0, section 4.2.1 is applicable, following conditions apply:

Materials with inspection certificate 3.2 according to EN 10204 for small parts according to the specifications in the Technical Rules (see eg. Pressure Equipment Directive 2014/68/EU, Annex I, section no 3.1.5 and AD 2000 HP 0, Section 4.2.1) may be re-stamped.

Yes / No

This applies only for following small parts with dimensions:

Finished parts whose base material is documented with an acceptance test certificate 3.2 according to EN 10204:2005-01 can also be re-stamped according to the raw parts, dimensions and materials listed below:

- Pipes with diameter $\varnothing \leq 100$ mm and length ≤ 500 made of the materials 1.5415, 1.7335, 1.7380, 1.4922 and 1.4952 for use as a siphon, pipe section, air distributor, adjustment vessel or reducer.
- Forged blanks with diameter $\varnothing \leq 60$ mm made of materials 1.5415, 1.7335, 1.7380, 1.4404, 1.4571 and 1.4822 for use as a condensate trap or valve housing.
- Bar material with diameter $\varnothing \leq 160$ mm, SW ≤ 50 or dimensions 40 x 70 mm and length ≤ 400 made of the materials 1.5415, 1.7335, 1.7380, 1.4404, 1.4592, 1.4539, 1.4571, 1.4901, 1.4903, 1.4905, 1.4929, 1.4929, 1.0565, 1.0566, 1.7709, 1.7733, 2.4360, and 2.4663 for use as a connection piece, welding socket, nipple, housing, reducer or calibration vessel.

Bar material with diameter $\varnothing \leq 300$ mm made of materials 1.4404 and 1.4571 .

- 3.3 The persons listed in annex 1 of this agreement are named by the company as responsible employees for the marking transfer of materials. The employees have been instructed in and are knowledgeable of their duties.

4. Executing of Restamping

- 4.1 The transfer of stamping of products with material test certificates have to be carried out before separation or processing according to the technical rules, using a metal stamp or electrolyte writer.
- 4.2 Certain material conditions may preclude the application of metal stamping. In those cases, rubber stamping with indelible ink or another suitable kind of marking may be used.
- 4.3 In place of the material manufacturer's mark the responsible employee shall put his identification mark mentioned in Annex 1.

5. Issue of Restamping protocol

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The technical code requirements apply to the issuing of certificates for materials acc. to EN 10204.

A Transfer Stamping protocol must be issued by the company with reference to the material to be certified and including the original material certificates. The issue of restamping protocol can be replaced by operational records about the restamping countersigned by the responsible employees.

The company assures that, by transfer of identification, the product can be identified and traced at any time and through every processing step to the original verification of the base material.

6. Costs

The cost of the initial verification and periodic inspections by the TÜV SÜD Business Unit must be paid by the company Armaturenfabrik Franz Schneider SRL

7. Withdrawal of Approval

The approval of the restamping agreement can be withdrawn at any time by the TÜV SÜD Business Unit, if the stipulations of this agreement are no longer met.

This agreement is valid **until 10 February 2026 (3 years)** and can be renewed if required and on request or terminated by both parties.

8. Further Agreements / Remarks

9. Acknowledgment

The undersigned confirm that the requirements set forth herein are fulfilled. The company undertakes to observe the stipulations of this agreement.

Harman, 10.02.2023

Harman , 10.02.2023

Armaturenfabrik Franz Schneider SRL

Director General

Ing. Lucian Sentiveanu

(Signature, Name, Stamp of company)



TÜV SÜD Business Unit
TÜV SÜD Industrie Service GmbH

Nicolae BENERGHIU

(Name of the expert)



Annex 1: Privacy policy and Overview about responsible employees for the transfer of marking